

APPROVAL OF WELDING CONSUMABLES CERTIFICATE  
No. QBI105906DG/011



This is to certify that the following product, in view of the tests carried out, has been approved.

<i>Description</i>	<b>Wire/flux combination</b>
<i>Type</i>	<b>LINCOLN 8500/MULTIMET IMT6</b>
<i>Class</i>	<b>4Y T</b>
<i>Applicant</i>	<b>LINCOLN ELECTRIC ITALIA SRL VIA FRATELLI CANEPA, 8 16010 SERRA RICCO' (GE) ITALY</b>
<i>Manufacturer</i>	<b>LINCOLN ELECTRIC FRANCE</b>
<i>Place of manufacture</i>	<b>AVENUE F D ROOSEVELT 76121 LE GRAND QUEVILLY CEDEX FRANCE FRANCIA</b>
<i>Reference standards</i>	<b>Part D, Chapter 5, Section 2 of RINA Rules for the classification of ships</b>

The approval is valid for one year and can be reconfirmed subject to the satisfactory outcome of the prescribed control tests.

Issued in **Genoa** on **October 26, 2006**. This Certificate is valid until **October 31, 2007**

  
RINA

**Cesare Murgia**

This certificate consists of this page and 1 enclosure



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No. **QB1105906DG/011**

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**LINCOLN 8500/MULTIMET IMT6**

**LINCOLN ELECTRIC FRANCE**

**AVENUE F D ROOSEVELT 76121 LE  
GRAND QUEVILLY CEDEX FRANCE -  
FRANCIA**

**Class**

**4Y T**

**Type of current**

**direct current reverse polarity and  
alternating max. 850 A**

**Welding technique**

**two-run**



**Genoa October 26, 2006**