



WELDING CONSUMABLE CERTIFICATE

Certificate No.: LH752142

Port of: Le Havre, France

Date: 16 February 2007

THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF LINCOLN ELECTRIC CO, ATTEND THEIR PLANT AT Le Grand Quevilly, France, ON THE 26TH DAY OF SEPTEMBER, 2006 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE ANNUAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE WIRE-FLUX SECTION:

TRADE NAME	SPECIFICATION	GRADE OR CLASS	SHIELDING GAS	POSITION	CURRENT/ POLARITY	SIZE
L61/761	-	3YM,2YT		Flat	DC®	4,0-5,0mm
L61/761 (UK)	-	3YM,2YT		Flat	DC®	3,0 mm
L61/860	-	3YM,2YT		Flat	DC®	4,0-5,0mm
L61/860	-	3YM,2YT		Flat	DC®	3,0 mm
LNS129/P230	-	3M,3YM		Flat	AC/DC	2,0-7,0mm
L61/P230	-	3M,3YM		Flat	AC/DC	2,0-7,0mm
L61/P230(UK)	-	3M,3YM		Flat	AC/DC	3,0 mm
LNS133U/P240	-	3M,3YM		Flat	DC®	3,25-5,0mm
Manufacturer's guaranteed minimum CVN 47J at -40 degree celsius						
L70/761	-	2YTM		Flat	AC/DC	2,5-5,0mm
LNS140A/761	-	2YTM		Flat	AC/DC	2,5-5,0mm
8500-LNS140A	-	3YM		Flat	DC®	2,5-4,0mm
L60/780	-	2YT		Flat	DC®	4,0-5,0mm
L60/780 (UK)	-	2YT		Flat	DC®	3,0 mm
780/IMT9	-	2YM,3YT		Flat	AC/DC	2,5-4,0mm
8500/IMT6	-	3YTM		Flat	DC+	3,5-5,0mm
8500/L50M	-	3YTM		Flat	DC®	3,5-5,0mm
LNS140A/P230	-	3YM,2YT		Flat	DC®	2,5-4,0mm
782/L50M(LNS 133U)	-	4Y400T		Flat	DC+	4,0mm
781/L50M (LNS133U)	-	4Y400T		Flat	DC+	4,0 mm

P.Daumas SURVEYOR



Note: This Certificate evidences compliance with one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping and is issued solely for the use of the Bureau, its committees, its clients or other authorized entities. This Certificate is a representation only that the structure, item of material, equipment, machinery or any other item covered by this Certificate has met one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping as of the date of issue. Parties are advised to review the Rules for the scope and conditions of classification and to review the survey records for a fuller description of any restrictions or limitation on the vessel's service or surveys. The validity, applicability and interpretation of this Certificate is governed by the Rules and standards of American Bureau of Shipping who shall remain the sole judge thereof. Nothing contained in this Certificate or in any notation made in contemplation of this Certificate shall be deemed to relieve any designer, builder, owner, manufacturer, seller, supplier, repairer, operator or other entity of any warranty express or implied.